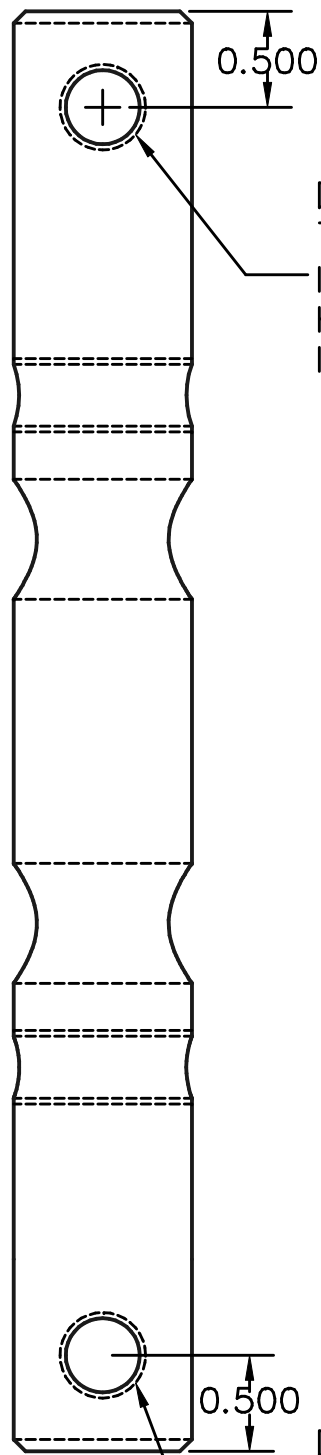
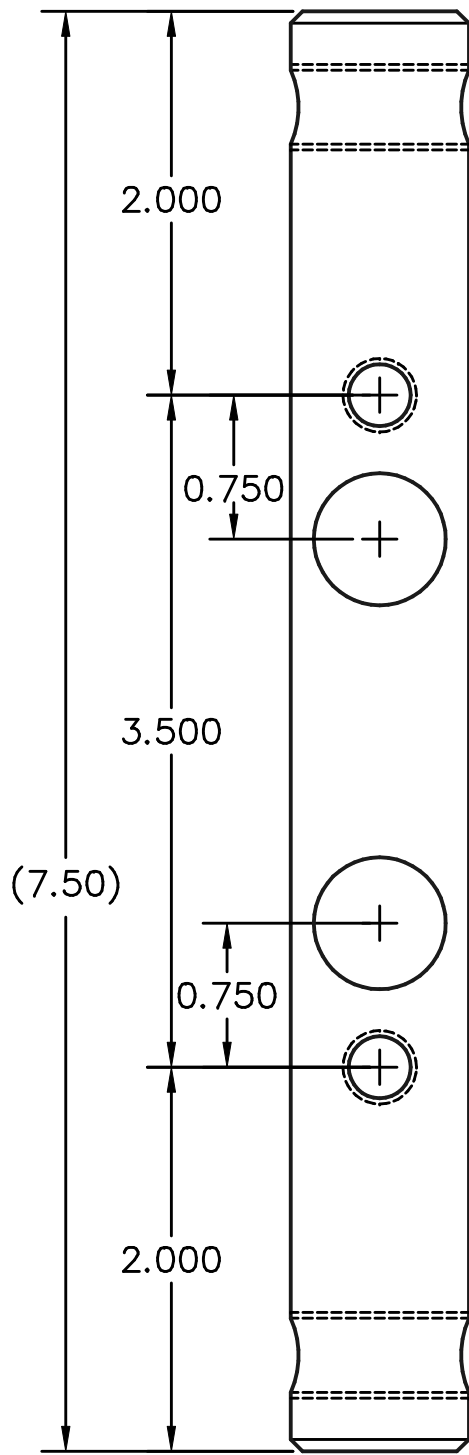
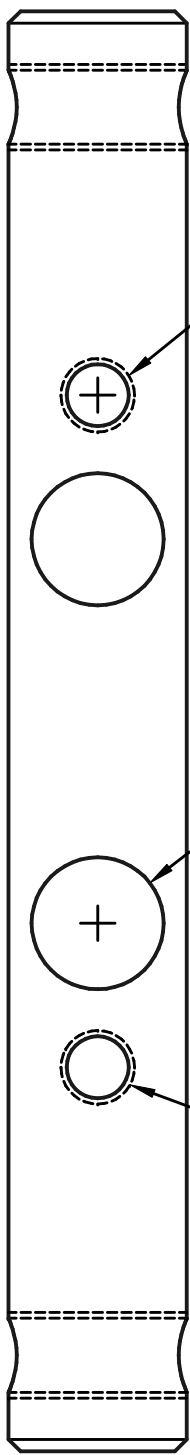


REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
0	INITIAL ISSUE		
1	REPLACED LOCKNUTS WITH HELICOILS	RR	22/05/08
2	ADDED FINISH SPEC. CHANGED TO A2 SHEET.	RR	30/12/08



DRILL 25/64 THRU.
TAP – HELICOIL TOOL 6FPB.
INSERT 3/8–24 HELICOIL PER
HELICOIL INSTALLATION INSTRUCTIONS.
INSTALL HELICOIL WITH LOCTITE2440

DRILL 25/64 THRU.
TAP – HELICOIL TOOL 6FPB.
INSERT 3/8–24 HELICOIL PER
HELICOIL INSTALLATION INSTRUCTIONS.
INSTALL HELICOIL WITH LOCTITE2440

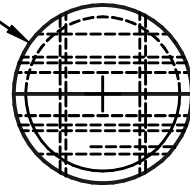


DRILL 21/64 THRU.
TAP – HELICOIL TOOL 5FPB.
INSERT 5/16–24 HELICOIL PER
HELICOIL INSTALLATION INSTRUCTIONS.
INSTALL HELICOIL WITH LOCTITE2440

Ø0.688 THRU
TYP 2 PLACES

DRILL 21/64 THRU.
TAP – HELICOIL TOOL 5FPB.
INSERT 5/16–24 HELICOIL PER
HELICOIL INSTALLATION INSTRUCTIONS.
INSTALL HELICOIL WITH LOCTITE2440

Ø0.928^{+0.000}_{-0.005}



NOTES

1. REMOVE ALL BURRS AND BREAK SHARP EDGES.
2. ITEM 2 "PLUG STN 131" TO BE CLEANED AND ALODINED PER S3001 PRIOR TO ASSEMBLY.

2	3591–6CN562	04	HELICOIL 3/8–24 LOCKING			
2	3591–5CN625	03	HELICOIL 5/16–24 LOCKING			
1	80826–02	02	PLUG STN 131	6061–T6 ALUM BAR	ASM–QQ–A–200/8	1.0 DIA
	80826–01	01	ASSEMBLY, PLUG STN 131			
01	PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE
QTY	LIST OF MATERIALS					

NOTICE
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APPROVALS	DATE
DRAWN: R. RATHWELL	22/04/08
CHECKED: E. BURGAIN	

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES.
TOLERANCES ON:

DECIMALS
ANGLES

X.XXX ±0.010 ±1/2°
X.XX ±0.03
X.X ±0.1

AERO DESIGN LTD.
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BELL 212, 412, 205A–1, 205B
RAPPEL MOUNT PROVISION
ASSEMBLY, PLUG, STN 131

SCALE 1 : 1	DWG. SIZE A2	DWG. NO. 75826	REV. 2	
SHEET 1 OF 1				